THE ULTIMATE ARTWORK SIZE GUIDE

DIRECT-TO-GARMENT AND DIRECT-TO-FILM



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INTRODUCTION



To print a t-shirt Direct-To-Garment (DTG), shirts must be loaded onto a pallet. The pallet creates a smooth surface for ink application. After loading a t-shirt, the pallet moves into the printer where inks are sprayed across the surface.

A t-shirt must be a little wider than a press pallet to be properly loaded without stretching out the garment. Stretching smaller shirts to fit on a large pallet results in distortion to the t-shirt and the print. A smaller pallet should be used for these shirts to ensure good quality.

Sizing must be set to accommodate the smallest shirt. An additional set up can be requested for a larger print on larger sized t-shirts.

Smaller shirts do not fit on a large pallet.

Larger shirts do fit on a small pallet.



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STANDARD PRINT SIZE

SMALL PALLET

10" x 12" is the largest print size possible on a standard pallet.

Shirt sizes shown with a yellow symbol may be too small for an imprint this size. If you plan to include these shirts on the order, you may need an additional set up for these shirts or you can go with a smaller print size. Consult your decorator.

UNISEX					
WOMENS	1				
JUNIORS					
ХОИТН					
	XSMALL	SMALL	MEDIUM	LARGE	XLARGE
TODDLER	\bigcirc				
	NA	2Т	ЗТ	4Т	5T

Infant garments will not work with this print size.

STANDARD LARGE PRINT SIZE

MEDIUM PALLET

14" x 16" is the largest print size possible for t-shirts that do not fit on the standard pallet.

Shirt sizes shown with a yellow symbol may be too small for an imprint this size. If you plan to include these shirts on the order, you may need an additional set up or you may need to go with a smaller print size.

Shirt sizes shown with a red symbol will not work with this print size. You will need an additional set up for these shirts or you can go with a smaller print size.



Toddler and infant garments will not work with this print size.

BIG PRINT SIZE

LARGE PALLET

16" x 18" is the largest print size possible for t-shirts that do not fit on the standard large pallet.



Shirt sizes shown with a yellow symbol may be too small for an imprint this size. If you plan to include these shirts on the order, you may need an additional set up or you may need to go with a smaller print size.

Shirt sizes shown with a red symbol will not work with this print size.

You will need an additional set up for these shirts or you can go with a smaller print size.



Toddler and infant garments will not work with this print size.

MAXIMUM PRINT SIZE

MEDIUM PALLET

18" x 22" is the largest print size possible for t-shirts that do not fit on the big print size pallet.

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Shirt sizes shown with a yellow symbol may be too small for an imprint this size. If you plan to include these shirts on the order, you may need an additional set up or you may need to go with a smaller print size.

Shirt sizes shown with a red symbol will not work with this print size. You will need an additional set up for these shirts or you can go with a smaller print size.



Toddler and infant garments will not work with this print size.

OVERSIZED PRINT SIZE

MEDIUM PALLET

24" x 24" is the largest print size possible for t-shirts that do not fit on the maximum pallet.

Shirt sizes shown with a yellow symbol may be too small for an imprint this size. If you plan to include these shirts on the order, you may need an additional set up or you may need to go with a smaller print size.

Shirt sizes shown with a red symbol will not work with this print size. You will need an additional set up for these shirts or you can go with a smaller print size.



Toddler and infant garments will not work with this print size.

MAXIMUM PRINT SIZES FOR INFANT & TODDLER



SAFE PRINT ZONES QUICK REFERENCE



SIZING FOR OTHER LOCATIONS

SHORT SLEEVES

LONG SLEEVES



Maximum: 5.5" x 3" Max sizing is not applicable on all garments

Most t-shirt pockets are approximately 4"-4.5" wide, however, DTG has the

distinct advantage of being able to print over the entire pocket.

OVER POCKET





Maximum: 3.5" x 17" Max sizing is not applicable on all garments

SIDE WRAP



Refer to Large & Maximum sizing for maximum width possible as a wrap. Maximum height to be measured from bottom of gartment to sleeve seams.



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